

SRITHAI SUPERWARE
PUBLIC COMPANY LIMITED
15 SUKSAWAT RD.,
SOI 36 BANGPAKOK
RASBURANA
BANGKOK 10140
BANGKOK
THAILAND

Test Report No. BTO 275530/6

Issue Date: 9th March 2020

Attn: Sumongkol Boonrud

The following sample was submitted and identified by the client as:

Sample Name: YOUREASE YY-QY-P by SUPERWARE. Stadium Seat.

Testing Period: Testing conducted between 14th January 2020 and 9th March 2020.
(Please note that this testing was conducted at another laboratory within the SGS group of companies)

Test(s) Requested	Result(s)
EN 12727:2016 (Level 4), excluding information for use.	PASS
Summary:	
1. For further details, please refer to the following page(s).	

Signed for and on behalf of
SGS United Kingdom Ltd.



Chris Walker BSc (Hons)
Technical Manager

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TESTS AND RESULTS

Test Conducted:

EN 12727: 2016 Furniture - Ranked seating - Requirements for safety, strength and durability, excluding information for use.

Test severity: Level 4

No. of Sample:

1 piece (Sample 1). For more sample information and pictures, please refer to the following page.

Test and Requirements	Test Results
5 Safety, strength and durability	
5.1 General requirements The seating shall be so designed as to minimize the risk of injury to the user. All accessible parts shall be so designed that physical injury and damage are avoided. This requirement is met when: a) accessible corners and edges are rounded or chamfered; b) all other corners and edges are free from burrs and sharp edges; c) ends of hollow components with a diameter greater than 7 mm and less than 12 mm, where the accessible depth is greater than 10 mm, are closed or capped. Movable and adjustable parts shall be designed so that injuries and inadvertent operation are avoided. It shall not be possible for any load bearing part of the seating to come loose unintentionally. All parts which are lubricated to assist sliding shall be designed to protect users from lubricant stains when in normal use.	PASS
5.2 Shear and squeeze points	
5.2.1 Shear and squeeze points when setting up and folding Unless 5.2.2 or 5.2.3 are applicable, shear and squeeze points that are created only during setting up and folding, including tipping seat actions, are acceptable, because the user can be assumed to be in control of his/her movements and to be able to cease applying the force immediately upon experiencing pain. The edges of parts moving relative to each other and creating shear and squeeze points shall be as specified in 5.1.	PASS
5.2.2 Shear and squeeze points under the influence of powered mechanisms With the exception of tipping seats, there shall be no shear and squeeze points created by parts of the seating operated by powered mechanisms, e.g. springs and gas lifts.	PASS
5.2.3 Shear and squeeze points during use There shall be no shear and squeeze points created by forces applied during normal use, see Table 1. There shall be no shear and squeeze points if a hazard is created by the weight of the user during normal movements and actions, e.g. by adjusting the backrest. NOTE This hazard is best prevented by the use of automatic locking mechanisms.	PASS
5.3 Strength and durability	

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Test and Requirements	Test Results
5.3.1 General Seating shall be tested for strength and durability according to the order of Table 1. For multiple seating units, all seats not undergoing testing shall be loaded with 950 N when required by EN 1728:2012.	

Test and Requirements	Test Results
5.3.2 Requirements The requirements are fulfilled when after testing in accordance with Table 1: a) there are no fractures of any member, joint or component; b) there are no loosening of joints intended to be rigid; c) the seating fulfils its functions; d) the seating fulfils the safety requirements contained in 5.1 and 5.2.	

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Test and Requirements	Test Results												
EN 1728: 2012, 6.4 Seat static load and back static load test Only the vertical seat static force shall be applied to items without a back rest. The test shall be carried out at the following positions: a) on the seat of an item with a single seat; b) simultaneously on both positions for an item with two seats; c) simultaneously on two adjacent seats in most adverse combination for an item with three or more seats. If the most adverse position cannot be determined the test shall be carried out at a maximum of two locations. During the test, load the seat(s) that are not being tested with the seat load of 950N. For parts not undergoing the test, the load shall be applied at the seat loading position. Position the seat loading pad(s) at the seat loading position(s) determined by the loading point template. If the item has a back, position the centres of the back loading pad(s), either at the back loading position as determined by the loading point template or at 100 mm below the top of the back, whichever is the lower. All adjustable backs shall be set in the most adverse position. The angle of back rest inclination Ø, in degrees shall be measured. Apply the downward force F₁ of 2000N (determined in Table 1) per seat loading pad to the seats (see a), b) and c) above). With the seat force maintained, apply the back force F₂ of 760N (determined in Table 1) per back loading pad. When fully loaded, the back force shall act at (90 ± 10)^o to the back rest plane. Remove the F₂ and then the F₁. This constitutes one cycle. F₁ shall be maintained as long as necessary for the F₂ to be applied. Seating with a fixed back position, and seating with reclining mechanisms that cannot be locked into a fixed position, shall be tested for 10 cycles. Seating fitted with a spring rocking action base or tilting mechanism that has a tension adjustment, shall be tested with the tension adjusted to its maximum value. Seating with reclining mechanisms that can be set or locked in a number of positions shall be tested for 5 cycles in the most upright position, and 5 cycles in the most adverse reclined position. For designs where it is not possible to carry out the above test procedure, the seat and back test may be performed by carrying out the seat test followed by the back test with a static load on the seat. <i>NOTE The most adverse position is normally considered to be 10° above the fully reclined position for fully adjustable mechanisms, or one position up from fully reclined position for seating with multi-position back rests.</i> Table 1 — Determination of seat and back force <table><tr><th>Angle of back rest inclination Ø</th><th>Seat force F₁ (N)</th><th>Back force F₂ (N)</th></tr><tr><td>Back rest set to an angle 70° or more to the horizontal</td><td>Specified force</td><td>Specified force</td></tr><tr><td>Back rest set to an angle of less than 70°, but not less than 55° to the horizontal</td><td>Specified force x Sin (Ø)</td><td>((Ø/60°) – 0,1666) Specified force x Cos Ø</td></tr><tr><td>Back rest set to an angle of less than 55° to the horizontal</td><td>0,75 x Specified force</td><td>0,75 x Specified force x Cos Ø</td></tr></table>	Angle of back rest inclination Ø	Seat force F ₁ (N)	Back force F ₂ (N)	Back rest set to an angle 70° or more to the horizontal	Specified force	Specified force	Back rest set to an angle of less than 70°, but not less than 55° to the horizontal	Specified force x Sin (Ø)	((Ø/60°) – 0,1666) Specified force x Cos Ø	Back rest set to an angle of less than 55° to the horizontal	0,75 x Specified force	0,75 x Specified force x Cos Ø	PASS
Angle of back rest inclination Ø	Seat force F ₁ (N)	Back force F ₂ (N)											
Back rest set to an angle 70° or more to the horizontal	Specified force	Specified force											
Back rest set to an angle of less than 70°, but not less than 55° to the horizontal	Specified force x Sin (Ø)	((Ø/60°) – 0,1666) Specified force x Cos Ø											
Back rest set to an angle of less than 55° to the horizontal	0,75 x Specified force	0,75 x Specified force x Cos Ø											

Test and Requirements	Test Results
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Test and Requirements	Test Results
EN 1728: 2012, 6.5 Seat front edge static load Apply the vertical force of 2000N using the seat loading pad at a point on the seat centre line 100 mm inwards from the front edge of the structure. For multiple seating units, the seat front edge static load test shall be carried out simultaneously on the same seats as used for the seat and back static load test (6.4). During the test, load the seat(s) that are not being tested with the specified seat load for parts not undergoing test, applied at the seat loading position. Repeat above operation for 10 cycles. <i>Note: Load applied to seats not being tested, 950 N.</i>	PASS
EN 1728: 2012, 6.7 Horizontal forward static load test on back rests Apply the horizontal static force of 760N on the back rest at a point 50 mm below the centre of the top of the back for 10 cycles. Apply the force through the smaller seat loading pad of 200mm in diameter. For multiple seating units, the horizontal static force test shall be applied simultaneously to the same positions as used for the seat static load test (6.4).	PASS
EN 1728: 2012, 6.6 Vertical load on back rests Apply the seat load of 950N to the seat loading point and maintain for the duration of the test. Apply the downwards static force of 900N to the top of the back rest, on the centre line of the back for 10 cycle. Apply the force through the seat loading pad. If it is not possible to use the seat loading pad, apply the force with the smaller seat loading pad of 200mm in diameter. For multiple seating units, the downwards static force shall be applied simultaneously on the same positions as used for the seat and back static load test (6.4). During the test, load the seat(s) that are not being tested with the specified seat load for parts not undergoing test, applied at the seat loading position.	PASS
EN 1728: 2012, 6.10 Arm rest sideways static load test For seating with one arm rest, apply an outward force of 1000N to the arm rest at the point along the arm rest most likely to cause failure, but not less than 100 mm from the end of the arm rest structure. Apply the force using the local loading pad of 100mm in diameter. For seating with two arm rests, apply an outward force to each arm rest of the unit simultaneously. For seating with three or more arm rests, carry out the test on one pair of adjacent arm rests. All different arm rest designs shall be tested. Repeat above operation for 10 cycles.	N/A
EN 1728: 2012, 6.11 Arm rest downwards static load test For seating which only has one arm rest, or which has two arm rests where the distance between the centre of the arm rests is more than 1000 mm, apply the vertical force of 1000N at the points along the arm rest most likely to cause failure, but not less than 100 mm from the end of the arm rest structure. For seating with two arm rests, where the distance between the centre of the arm rests is 1 000 mm or less, apply the vertical force simultaneously to both arm rests. For seating with three or more arm rests, carry out the test on one pair of adjacent arm rests. All different arm rest designs shall be tested. Repeat above operation for 10 cycles. <i>Note: Loading pad: Diameter = 200 mm or 100mm.</i>	N/A

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Test and Requirements	Test Results												
EN 1728: 2012, 6.17 Combined seat and back durability test Only the vertical seat static force shall be applied to items without a back rest. The test shall be carried out on the same positions as used for the seat static load test (6.4). During the test, load the seat(s) that are not being tested with the seat load of 950N. For parts not undergoing the test, the load shall be applied at the seat loading position. Position the seat loading pad(s) at the seat loading position(s) determined by the loading point template. If the item has a back, position the centres of the back loading pad(s), either at the back loading position as determined by the loading point template or at 100 mm below the top of the back, whichever is the lower. All adjustable backs shall be set in the most adverse position. The angle of back rest inclination Ø, in degrees shall be measured. Apply the downward force F₃ of 1000N (determined in Table 2) per seat loading pad to the seats. With the seat force maintained, apply the back force F₄ of 333N per back loading pad. When fully loaded, the back force shall act at (90 ± 10)^o to the back rest plane. Remove the F₄ and then the F₃. This constitutes one cycle. F₃ shall be maintained as long as necessary for the F₄ to be applied. Seating with a fixed back position, and seating with reclining mechanisms that cannot be locked into a fixed position, shall be tested for 200000 cycles. Seating fitted with a spring rocking action base or tilting mechanism that has a tension adjustment, shall be tested with the tension adjusted to its maximum value. Seating with reclining mechanisms that can be set or locked in a number of positions shall be tested for half the number of cycles specified in the most upright position, and half the number of cycles specified in the most adverse reclined position. For designs where it is not possible to carry out the above test procedure, the seat and back test may be performed by carrying out the seat test followed by the back test with a static load on the seat. <i>NOTE The most adverse position is normally considered to be 10° above the fully reclined position for fully adjustable mechanisms, or one position up from fully reclined position for seating with multi-position back rests.</i> Table 2 — Determination of seat and back force <table><tr><th>Angle of back rest inclination Ø</th><th>Seat force F₃ (N)</th><th>Back force F₄ (N)</th></tr><tr><td>Back rest set to an angle 70° or more to the horizontal</td><td>Specified force</td><td>Specified force</td></tr><tr><td>Back rest set to an angle of less than 70°, but not less than 55° to the horizontal</td><td>Specified force x Sin (Ø)</td><td>((Ø/60°) – 0,1666) Specified force x Cos Ø</td></tr><tr><td>Back rest set to an angle of less than 55° to the horizontal</td><td>0,75 x Specified force</td><td>0,75 x Specified force x Cos Ø</td></tr></table>	Angle of back rest inclination Ø	Seat force F ₃ (N)	Back force F ₄ (N)	Back rest set to an angle 70° or more to the horizontal	Specified force	Specified force	Back rest set to an angle of less than 70°, but not less than 55° to the horizontal	Specified force x Sin (Ø)	((Ø/60°) – 0,1666) Specified force x Cos Ø	Back rest set to an angle of less than 55° to the horizontal	0,75 x Specified force	0,75 x Specified force x Cos Ø	PASS
Angle of back rest inclination Ø	Seat force F ₃ (N)	Back force F ₄ (N)											
Back rest set to an angle 70° or more to the horizontal	Specified force	Specified force											
Back rest set to an angle of less than 70°, but not less than 55° to the horizontal	Specified force x Sin (Ø)	((Ø/60°) – 0,1666) Specified force x Cos Ø											
Back rest set to an angle of less than 55° to the horizontal	0,75 x Specified force	0,75 x Specified force x Cos Ø											

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Test and Requirements	Test Results
EN 1728: 2012, 6.18 Seat front edge durability test Apply the vertical seat durability force of 800N using the smaller seat loading pad of 200mm in diameter alternately on two points each 100 mm from the front edge of the seat structure and as near as possible to either side of the seat but not less than 100 mm from the edges for 200000 cycles. One cycle is one application of the specified force to each load position. For seating where it is not possible to apply the force at two points, the force shall be applied to a single position on the longitudinal axes at a point 100 mm from the front edge of the seat structure. One cycle is two applications of the specified force. <i>NOTE In some instances it might be appropriate to apply the force through the local loading pad of 100mm in diameter.</i>	PASS
A.1 Horizontal forward durability test on back rests The horizontal force of 330N shall be applied acting forwards using the smaller seat loading pad of 200mm in diameter 50 mm below the centre of the top of the back of one end seat only. The force shall be applied for 100000 cycles.	PASS
EN 1728: 2012, 6.20 Arm rest durability test The test forces of 400N shall be applied simultaneously on each arm rest, at the point most likely to cause failure, but not less than 100 mm from the front or rear edge of the arm rest length and through the centre of the width of the arm rest, but not more than 100 mm from the inner edge of the arm rest for 100000 cycles. Using the arm rest durability test apparatus, adjust the apparatus so that with no load applied to arm rests the angle of load application arms is $(10 \pm 1)^\circ$ to the vertical and the distance between the low friction pivots and the horizontal surface of the arm loading devices is (600 ± 10) mm. With the apparatus set as above, apply the specified load for the required number of cycles to both arm rests simultaneously for seating with only one seating position and to one arm rest only for seating with multiple seating positions.	N/A
EN 1728: 2012, 6.24 Seat impact test Place one layer of 25 mm thick foam on the seat. Determine the height of fall from the position of the impactor when it is resting on the surface of that layer of foam. Place a second layer of 25 mm thick foam between the striking surface and the chair seat for the test. Allow the seat impactor to fall freely from the height of 300mm onto the seat loading position. Repeat the test at one other position considered likely to cause failure, but not less than 100 mm from any edge of the seat for 10 cycles. For multiple seating units, apply the test to one end seat and an intermediate seating position.	PASS
EN 1728: 2012, 6.25 Back impact test Strike the structure of the centre of the top outside of the back with the impact hammer. Drop the impact hammer through the height of 620mm or angle of 68 degree at the following back positions for 10 cycles: - on the centre of an item with one seat; - at both positions for items with two seats; - at one end position and one centre position for items with three or more seats. If the item has no back, strike the centre of the seat rear edge. If a stool or bench has no easily determined rear edge, apply the test in the direction most likely to cause failure.	PASS

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Test and Requirements	Test Results															
EN 1728: 2012, 6.26 Arm rest impact test Strike the outside of one arm rest with the impact hammer through the height of 620mm or angle of 68 degree for 10 cycles. The arm rest shall be impacted at the position most likely to cause failure, but not less than 50 mm from the end of the arm rest.	N/A															
EN 1728: 2012, 6.23 Tipping seat operation If the seating unit features tip-up seats, one seat shall be operated for 100000 cycles. Moving of the seat from the fully closed to the fully open position, and then back to the fully closed position shall constitute one cycle. The maximum rate shall not exceed ten cycles per minute. During each cycle, the seat shall be allowed to open or close freely under gravity if that is its correct mode of operation.	PASS															
EN 1728: 2012, 6.14 Vertical static load on auxiliary writing surfaces Load the chair with the load of 950N at the seat loading point. Apply the downwards force of 300N, by means of the local loading pad of 100mm in diameter to the point on the writing surface furthest from any support, but not less than 100mm from any edge of the writing surface for 10 cycles.	N/A															
EN 1728: 2012, 6.22 Auxiliary writing surfaces durability test Apply the downward force of 950N to the seat at the seat loading point. Apply a downwards vertical force of 150N at the same position as specified in 6.14 using the local loading pad of 100mm in diameter for 25000 cycles.	N/A															
6 Information for use Information for use shall be available in the language of the country in which it will be delivered to the end user. It shall contain at least the following details: a) Information regarding the intended use, see Annex B; b) Assembly instructions, where applicable; c) Instruction for the maintenance of the item of seating. Table B.1 — Test severity in relation to application <table><tr><th>Test severity</th><th>Type of Use</th><th>Application</th></tr><tr><td>1</td><td>light</td><td>Churches, Law courts</td></tr><tr><td>2</td><td>moderate</td><td>Theatres, Concert halls, Company lecture rooms</td></tr><tr><td>3</td><td>general</td><td>Stadium, Sports halls, Theatres, Cinemas, Concert Halls</td></tr><tr><td>4</td><td>severe</td><td>College lecture rooms, Stadium, Cinemas, Airports</td></tr></table>	Test severity	Type of Use	Application	1	light	Churches, Law courts	2	moderate	Theatres, Concert halls, Company lecture rooms	3	general	Stadium, Sports halls, Theatres, Cinemas, Concert Halls	4	severe	College lecture rooms, Stadium, Cinemas, Airports	N/R
Test severity	Type of Use	Application														
1	light	Churches, Law courts														
2	moderate	Theatres, Concert halls, Company lecture rooms														
3	general	Stadium, Sports halls, Theatres, Cinemas, Concert Halls														
4	severe	College lecture rooms, Stadium, Cinemas, Airports														

Remark:

1. N/A – Not applicable; N/R – Not requested; N/P – Not provided.
2. For the sample information and pictures, please refer to the following page.

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SAMPLE INFORMATION AND PICTURES

Weight: 17.05 kg

Overall Dimensions: (345~560) mm D x 695 mm W x 810 mm H

Other Dimensions: /

Sample as Received



View 1



View 2



View 3

SGS authenticate photo on original report only

End of Report

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